

Work Order ID 70575

Monday, June 13, 2011 10:24:30 AM

Ship today



Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 6/10/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/22/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *H*

Date: *11-06-13*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-616	E

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

S. L. 6/14

H. C. 11-6-14

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/6/14 sp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

S. L. 6/14

(cc)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Cust Item ID:

Required Date: 6/22/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015 Location: _____ PPP Rev: <u>C</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/6/11 et sf

11/6/14 JF

CMF

11-06-14

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Picklist Print

Monday, June 13, 2011 10:24:37 AM

Page 1

Work Order ID: 70575

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN960JD10 	NAS1149D0363J	Purchased	No			110	Each	0.0000	10	10			
Washer													

D2344 		Manufactured	No			110	Each	6.0000	1	1			
Litter Deck Plate, 350													

Location Loc Qty Loc Code

ST224 6
 64756 1
 67727 5

D2348 		Manufactured	No			110	Each	17.0000	4	4			
Wearplate													

Location Loc Qty Loc Code

ST011 17
 67014 17

D2353 		Manufactured	No			110	Each	6.0000	1	1			
Stiffener													

Location Loc Qty Loc Code

ST224 6
 58426 6

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Page 2

Work Order ID: 70575

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 1.00

Required Qty: 1.00

D2364

 Deck Plate, Fwd 350 Litt

Manufactured No 110 Each 4.0000 1




1
 SP

Location Loc Qty Loc Code

ST225 4

67728 4

D2365

 Wearplate

Manufactured No 110 Each 21.0000 2



2
 SP

Location Loc Qty Loc Code

ST011 21

67021 21

D2369-1

 Deck Plate Locator Brackets

Manufactured No 110 Each 3.0000 1




1
 SP

Location Loc Qty Loc Code

ST241A 3

68882 3

D2369-3

 Deck Plate Locator Brackets

Manufactured No 110 Each 4.0000 1



1
 SP

Location Loc Qty Loc Code

ST241A 4

67729 4

D3494-1

 Stub Cover

Manufactured No 110 Each 12.0000 1



1
 11/6/11 SP

Location Loc Qty Loc Code

ST224 12

68881 12

Monday, June 13, 2011 10:24:37 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES						
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 70575

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-5

Purchased

No

110

Each

5,621.000

25

25



Rivet

Location

Loc Qty

Loc Code

MEZZ

332

6733

332

ST317

5289

6874

5289

MS20426AD4-6

Purchased

No

110

Each

1,470.000

25

25



Rivet

Location

Loc Qty

Loc Code

ST317

1470

110139

670

117505

800

MS20426AD5-7

Purchased

No

110

Each

1,197.000

6

6



Rivet

Location

Loc Qty

Loc Code

ST318

1197

101340

1025

7681

172

MS20426AD5-8

Purchased

No

110

Each

1,297.000

6

6



Rivet

Location

Loc Qty

Loc Code

ST318

1297

4533

1297

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 4

Work Order ID: 70575

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 1.00

Required Qty: 1.00

MS20601-AD4W2 Purchased No

110 Each

41.0000

15 15

Rivet

Location

Loc Qty

Loc Code

ST322

41

114945

41

110 Each

2,888.000

30 30

MS20601-AD4W3 Purchased No

Rivet

Location

Loc Qty

Loc Code

ST321

2888

114538

2888

110 Each

2,290.000

6

MS21042L3 Purchased No

Nut

Location

Loc Qty

Loc Code

ST300

2290

116391

9

116549

581

117441

800

117601

400

117885

500

110 Each

129.0000

6

MS24693-C273 Purchased No

Screw

Location

Loc Qty

Loc Code

ST310

129

114752

129

Monday, June 13, 2011 10:24:38 AM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES						
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 5

Work Order ID: 70575

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 1.00

Required Qty: 1.00

MS24693-C48

Purchased

No

110

Each

116.0000

22



Screw



22

Location

Loc Qty

Loc Code

ST309

116

117094

116

110

Each

70.0000

4

MS35207-264

Purchased

No



Screw



22

4

Location

Loc Qty

Loc Code

ST295

70

116997

70

7

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
02/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.		AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD	
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